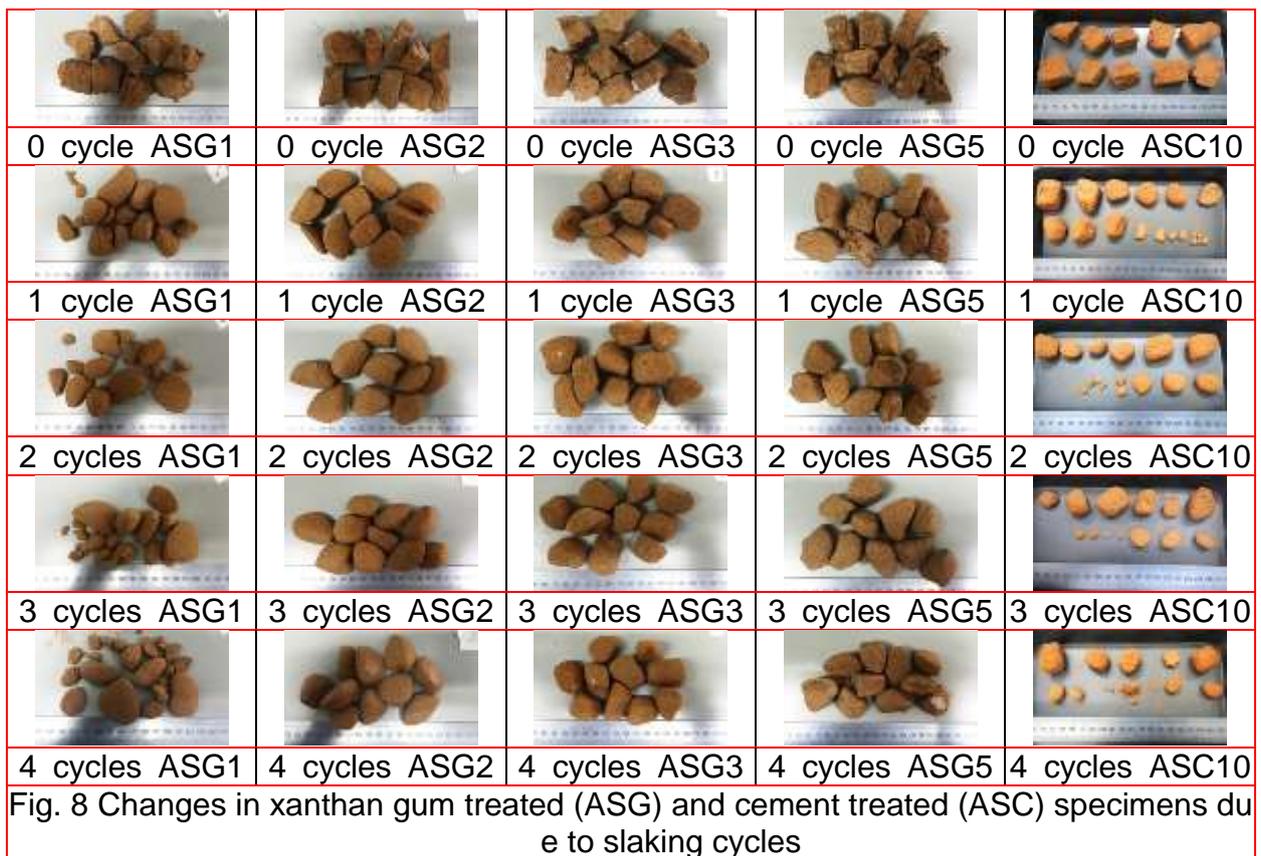


(a) A typical plot of deviator stress and axial strain of Al-Sharqia Sand (b) Shear strength parameters plotted against xanthan gum content

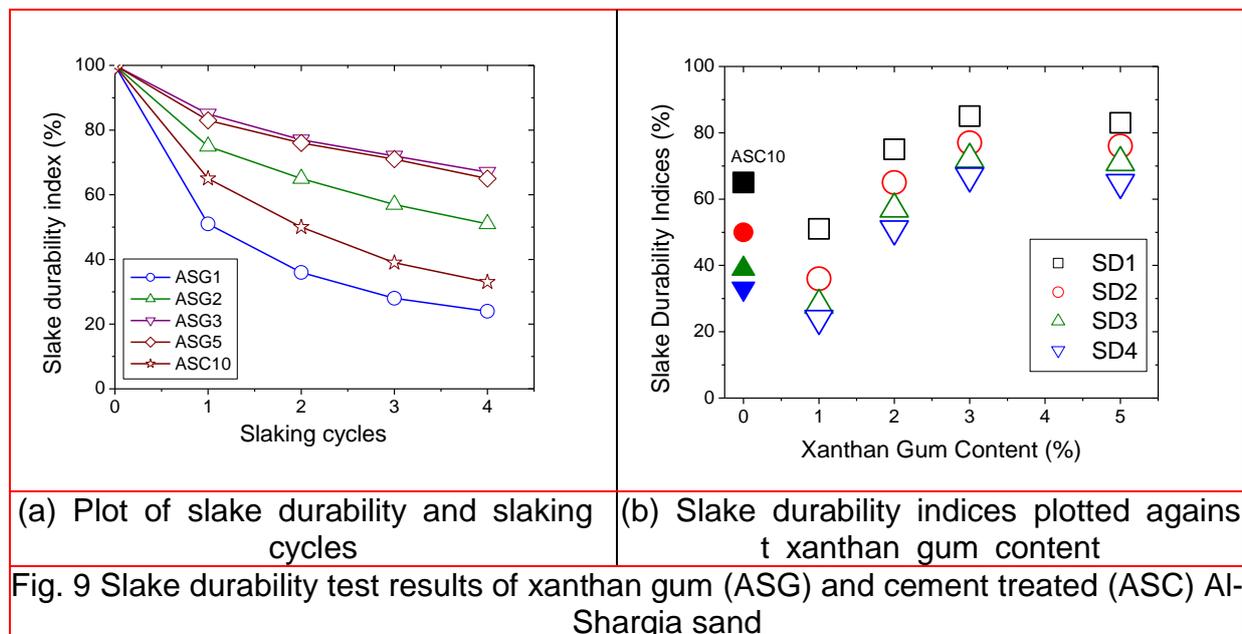
Fig. 7 Triaxial test results of xanthan gum treated sand specimen in dry state



4.5 Slake Durability

The slake durability tests was initially designed to investigate the slaking behavior of clay bearing rocks (Franklin and Chandara 1972). One of main concern in the bio treatment of soil is the water effects on the strengthening behavior. So, the authors performed slake durability tests on xanthan gum treated and cement treated sand specimens. Ten pieces of each treated specimens weighing 40-50gm were oven dried at 105°C. Those specimens were then shifter in to the wire mesh drum of slake durability device (Fig. 3(b)). The drum for rotated at 20rpm for 10 minutes half submerged in water. Thereafter, specimens were dried for 24 hours at 105°C in oven to complete one standard slaking cycle. Slake durability index after each slaking cycle is reported as the percentage of initial dried weight to the dried weight at the end of each slaking cycle. The qualitative changes in the specimen at the end of each slaking cycles is presented in Fig. 8. It can be seen that the specimen ASG1 is the least durable as compared to the sand treated with 2, 3 and 5 % xanthan gum. The cement treated specimen (ASC10) also showed a weak response against slaking as compared to sand treated with 3 and 5 % xanthan gum (ASG3 and ASG5).

A decrease in slake durability index is observed after each slaking cycles for all the specimens as shown in Fig. 9(a). The slake durability indices obtained after 1, 2, 3 and 4 slaking cycles (SD1, SD2, SD3 and SD4) are plotted against the xanthan gum content in Fig. 9(b). The slake durability indices of ASC10 are also plotted in the same Fig. 9(b). It can be seen that that durability of treated sand against slaking increases with the increase in xanthan gum content up to 3%. A higher content of xanthan gum gel keeps the sand particles amalgamated during the wetting cycle, however the cement treated specimens loses unrecoverable cementation. During the drying cycle the xanthan gum gel dehydrated but remains available for the next wetting cycle.



5. Conclusions

The objective of the current research was to investigate the possibility of improving the engineering properties of dune sands by treatment with xanthan gum. Sand was sampled from Al-Sharqia desert of Oman. Al -Sharqia sand characterized as poorly graded fine sand was treated with xanthan gum at 1, 2, 3 and 5% as well as with cement at 10% by weight. A series of compaction, consistency limits, unconfined compression, triaxial and slake durability tests were performed on the treated and untreated sand specimens. Based on the results presented in this paper, the following conclusions can be drawn.

The xanthan gum has substantially increases the unconfined compressive strength of the treated sand. The unconfined compressive strength increases with xanthan gum content up to 2 % and then after that it decreases with the increase in xanthan gum content. The unconfined compressive strength of sand treated with a cement content of 10% was of the same order as of 1% treatment with xanthan gum.

The results of unconsolidated undrained triaxial tests showed that the sand treated with xanthan gum possess both angle of internal friction and cohesion. The dehydrated xanthan gum gel acted as a cementing agent between the sand particles. The angle of internal friction of bio-treated sand increases with the xanthan gum content up to 1 % and then decreases, however remain higher than that of untreated sand. The cohesion of bio-treated sand also increases with xanthan gum content up to 2% and then decreases, however remains higher than that of untreated sand. Thus, the treatment with xanthan gum has effectively improved the strength characteristics of Al-Sharqia sand. To achieve optimal results in terms of bio-strengthening of sand a mix percentage of 2-3% is optimal choice.

The standard proctor tests delineated that the maximum dry density of 1% xanthan gum treatment to sand was the highest. So in the field where compaction is to be practiced along with bio-improvement 1% xanthan gum content is the optimal choice.

The response of bio-treated sand to the slaking also increases with the content of xanthan gum. The slake durability index of bio-treated sand increases up to 3% gum content and remains same thereafter. In comparison, the cement treatment showed a low durability against slaking. The results suggest that the bio-improvement of sand is a sustainable and eco-friendly practice in the desert environment which will not after the biodiversity and it will be very attractive to develop geotechnical systems.

Acknowledgments

The research described in this paper was jointly supported by a Faculty Mentored Undergraduate Research Award Program (FURAP) funded by the Research council Oman and the Final Year project support funded by Sohar University, Oman. The authors are also indebted to their colleagues at sohar University for a continuous support during the experimentation.

References

- Ayeldeen, M., Negm, A., and El Sawwaf, M. (2016), "Evaluating the physical characteristics of biopolymer/soil mixtures", *Arabian Journal of Geosciences*, **9**, 371
- Barrère, G.C., Barber, C.E. and Daniels, M.J. (1986), "Molecular cloning of genes involved in the production of the extracellular polysaccharide xanthan by *Xanthomonas campestris* pv. *Campestris*", *Int. J. Biol. Macromol.*, **8**, 372–374.
- Bouazza, A., Gates, W.P. and Ranhith, P.G. (2009), "Hydraulic conductivity of biopolymer-treated silty sand", *Geotechnique*, **59**, 71–72.
- BS. (1990a), "BS designation 1377: Standard test method for determination of particle size distribution", *British Standard, Methods of test for Soils for Civil Engineering Purposes-Part 2 Classification tests*, 2.9.
- BS. (1990b), "BS designation 1377: Standard test method for determination of particle density", *British Standard, Methods of test for Soils for Civil Engineering Purposes-Part 2 Classification tests*, 2.8.
- BS. (1990c), "BS designation 1377: Standard test method for determination of dry density/moisture content relationship", *British Standard, Methods of test for Soils for Civil Engineering Purposes-Part 4 Compaction related tests*, 4.3.
- BS. (1990d), "BS designation 1377: Standard test method for determination of liquid limit", *British Standard, Methods of test for Soils for Civil Engineering Purposes-Part 4 Compaction related tests*, 2.4.5.
- BS. (1990e), "BS designation 1377: Standard test method for determination of plastic limit", *British Standard, Methods of test for Soils for Civil Engineering Purposes-Part 4 Compaction related tests*, 2.5.3.
- BS. (1990f), "BS designation 1377: Standard test method for determination of the unconfined compressive strength", *British Standard, Methods of test for Soils for Civil Engineering Purposes-Part 7 Shear strength tests (total stress)*, 7.7.
- BS. (1990g), "BS designation 1377: Standard test method for determination of the undrained shear strength in triaxial compression with measurement of pore pressure (definitive method)", *British Standard, Methods of test for Soils for Civil Engineering Purposes-Part 7 Shear strength tests (total stress)*, 7.8.
- Cabalar, A. F. and Canakci, H. (2011), "Direct shear tests on sand treated with xanthan gum", *Proceedings of ICE-Ground Improvement*, **164**(2), 57-64
- Chang, I. and Cho, G. (2012), "Strengthening of Korean residual soil with α -D-1,3/1,6-glucan biopolymer", *Construction and Building Materials*, **30**, 30–35.
- Chang, I., Cho, G. and Santamarina, J. C. (2013), "Soil erosion control and vegetation stabilization using biogenic biopolymers", *Proceedings of the 5th International Young Geotechnical Engineers Conference-5iYGEC2013*, 77-80.
- Chang, I., Im, J., Prasadhi, A.K. and Cho, G.C. (2015), "Effects of Xanthan gum biopolymer on soil strengthening", *Constr. Build. Mater.*, **74**, 65–72.
- Chang, I.; Im, J.; and Cho, G.C. (2016), "Geotechnical engineering behaviors of gellan gum biopolymer treated sand", DOI.10.1139/cgj-2015-1475
- Chen, C.S.H. and Sheppard, E.W. (1980), "Conformation and shear stability of xanthan gum in solution", *Polymer Engineering Science*, **20**(7), 512–516.
- Chen, R., Zhang, L. and Budhu, M. (2013), "Biopolymer stabilization of mine tailings", *Journal of Geotechnical and Geoenvironmental Engineering*, **139**, 1802–1807

- DeJong, J. T., Fritzes, M. B. and Nüsslein, K. (2006), "Microbially Induced Cementation to Control Sand Response to Undrained Shear", *Journal of Geotechnical and Geoenvironmental Engineering*, **132**(11), 1381-1392.
- Franklin, J. A. and Chandara, R. (1972), "The slake durability test", *International Journal of Rock Mechanics and Mining Science & Geomechanics Abstracts*, **9**(3), 325-328.
- Garcia-Ochoa, F., Santos, V.E., Casas, J.A. and Gomez, E. (2000), "Xanthan gum: production, recovery, and properties", *Biotechnology Advances*, **18**(7), 549-579.
- Glennie, K.W. (1998), *The desert of SE Arabia: a product of climatic change*. In: Alsharhan AS, Glennie KW, Whittle GL, Kendall CGStC (eds) Quaternary deserts and climatic change. Balkema, Rotterdam, 279-291.
- Hassler, R.A., Doherty, D.H. (1990), "Genetic engineering of polysaccharide structure: production of variants of xanthan gum in *Xanthomonas campestris*", *Biotechnology Program*, **6**(3), 182-187
- Ivanov, V. and Chu, J., (2008), "Applications of microorganism to geotechnical engineering for bioclogging and biocementation of soil in situ", *Rev Environ Sci Biotechnol*, DOI 10.1007/s11157-007-9126-3.
- Khachatorian, R., Petrisor, I.G., Kwan, C.C. and Yen, T.F. (2003), "Biopolymer plugging effect: Laboratory-pressurized pumping flow studies", *J. Petroleum Sci. Eng.*, **38**, 13-21.
- Khatami, H. and O'Kelly, B. (2013), "Improving Mechanical Properties of Sand Using Biopolymers", *J. Geotech. Geoenviron. Eng.*, 10.1061/(ASCE)GT.1943-5606.0000861, 1402-1406.
- Milas, M. and Rinaudo, M. (1986), "Properties of xanthan gum in aqueous solutions: role of the conformational transition", *Carbohydrate Research*, **158**(1), 191-204.
- Mitchell, J. K. and Santamarina, J. C. (2005), "Biological Considerations in Geotechnical Engineering", *Journal of Geotechnical and Geoenvironmental Engineering*, **131**(10), 1222-1233.
- Nugent, R.A., Zhang, G. and Gambrell, R.P. (2009), "Effect of exopolymers on the liquid limit of clays and its engineering implications", *Transp. Res. Rec. J. Transp. Res. Board*, **2101**, 34-43.
- Pease, P.P. and Tchakerian, V.P. (2003), "Composition and sources of sand in the Wahiba Sand Sea, Sultanate of Oman", *Can Geotech J.*, **40**(5), 416-434.
- Pease, P.P., Bierly, G.D., Tchakerian, V.P. and Tindale, N.W. (1999), "Mineralogical characterization and transport pathways of dune sand using Landsat TM data, Wahiba Sand Sea, Sultanate of Oman", *J Geomorphol.*, **29**(3-4), 235-249.
- Qureshi, M.U., Al-Qayoudhi, S., Al-Kendi, S., Al-Hamdani, A. and Al-Sadrani, K. (2015). "The Effects of Slaking on the Durability of Bio-improved sand", *International Journal of Scientific and Engineering Research*, **6**(11), 486-490.
- Ramachandran, S. K., Ramakrishnan, V. and Bang, S. S. (2001), "Remediation of concrete using micro-organisms", *ACI Mater. J.*, **98**(1), 3-9.
- Smitha, S. and Sachan, A. (2016), "Use of agar biopolymer to improve the shear strength behavior of sabarmati sand", *International Journal of Geotechnical Engineering*, 10.1080/19386362.2016.1152674, 1-14, **10**(4), 387-400
- Sutterer, K.G., Frost, D.J., and Chameau, J.L.A. (1996), "Polymer impregnation to assist undisturbed sampling of cohesionless soils", *J. Geotech. Engrg*, **122**(3), 209-

215.

- Van de Velde, K. and Kiekens, P. (2002), "Biopolymers: overview of several properties and consequences on their applications", *Polym Test*, **21**(4), 433–442
- Vink, E.T.H., Rábago, K.R., Glassner, D.A. and Gruber, P.R. (2003) "Applications of life cycle assessment to NatureWorks™ polylactide (PLA) production", *Polym Degrad Stab.*, **80**(3), 403–419.
- Worrell, E., Price, L., Martin, N., Hendriks, C. and Meida, L. O. (2001), "Carbon dioxide emissions from the global cement industry", *Annu Rev Energy Env*, **26**, 303–329.
- Yevlampieva, N.P., Pavlov, G.M. and Rjuntsev, E.I. (1999), "Flow birefringence of xanthan and other polysaccharide solutions", *International Journal of Biological Macromolecules*, **26**(4), 295–301.